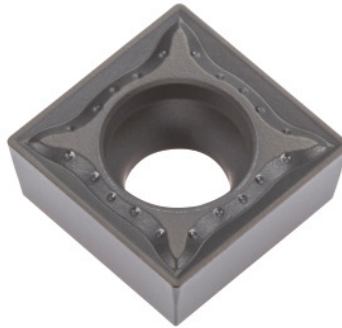


**Garant**

**Indexable insert for turning SC.T 09T304, for medium machining, Grade: HB7130-2**

**Order data**

|              |                 |
|--------------|-----------------|
| Order number | 260762 HB7130-2 |
| GTIN         | 4062406750282   |
| Item class   | 21G             |

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Cutting depth $a_p$                  | 0.5 - 2.5 mm         |
| Cutting conditions                   | slightly interrupted |
| Grade                                | HB7130-2             |
| Number of changes/inserts            | 4                    |
| Main application                     | M                    |
| Tool material                        | Carbide              |
| Finishing/roughing assignment        | Finishing            |
| Cutting speed $v_c$ main application | 70 - 240 m/min       |
| Chip breaker                         | VM                   |
| Corner radius                        | 0.4 mm               |
| Tolerance                            | M                    |

|                           |                              |
|---------------------------|------------------------------|
| ISO code indexable insert | SCMT 09T304                  |
| Feed f                    | 0.1 - 0.4 mm/rev.            |
| Type of product           | Indexable insert for turning |